



Product Data Sheet

CONTENTS			PRODUCT DESCRIPTION	
Face	Polyester spunlaced fabric		DM-2080 is a white, spunlaced polyester nonwoven tape intended for use in extended wear applications. It is coated on one side with a medical grade, acrylic/latex-free rubber blend and supplied on a paper liner.	
Adhesive	Medical grade, pressure-sensitive acrylic/Latex-free rubber blend			
Backing	Silicone coated one-side, 54 lb basis weight			
FACE PROPERTIES			SPLICES	
Basis Weight		1.34 oz/yd ²	Splices on tape and liner are functional in that they are intended for continuous process conditions.	
	Test Method: ASTM D-3776			
Grab Strength	CD	14.8 lbs		
	MD	26.5 lbs	STANDARD LABELING Materials will have core labeling stating the part number, roll number, lot number, width, and linear feet per roll. <i>Note: Any additional labeling requirements should be noted at time of order entry.</i>	
	Test Method: ASTM D-5034			
	Typical substrate values of uncoated materials.			
ADHESIVE PROPERTIES			TRACEABILITY	
Peel Adhesion	Preliminary	>3000 g/in	Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment.	
2mil PET	Test Method: DMT-PSTC-1			
Polyken Probe Tack	Preliminary	TBD		
	Test Method: ASTM D-2979		STORAGE CONDITIONS Store in original protective packaging at temperatures between 50-80°F and 40-60% RH.	
Loop Tack	Preliminary	TBD		
	Test Method: PSTC-16			
Shelf Life		TBD	APPEARANCE Virtually free from foreign and dark colored matter.	
Thickness		1.79 - 1.90 mil		
Biocompatibility	Cytotoxicity	Pass		
	Primary Dermal	Pass	ROLL DIMENSIONS Smaller roll length by request. Length 2200 linear feet max. Width 59 inch max. Core 3 inch inside diameter	
	Buehler	Pass		
			Issue Date:	May 24, 2018
			Revision Date:	Original (Preliminary)

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